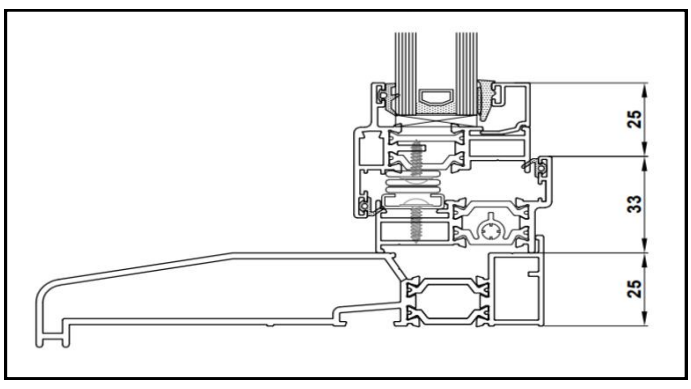
Casement Window

REAL Heritage 47









Range	Smarts Heritage 47
Finish	Polyester powder coating to BS6496 (Marine Grade +60 microns)
Appearance	Square stepped frame, with stepped sash and square bead
Stock Colours	White gloss, RAL 7016m, RAL 9005m and Ral 7016m on white
System Glazing	Internally glazed sashes and externally glazed fixed frames as standard
Thermal Break	Polyamide thermally broken profile
Gaskets	Low line gasket for slimmer sightines
WER	Down to B rating using suitable double glazed unit
U Value	Down to 1.6 W/m2k with double glazing
Locking System	Espag locking system from Smart (peg stays not available)

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Casement Window

REAL Heritage 47

Security	PAS24 upgrade available
Hinges	Frriction hinges by Yale
Handles On Sash	Espag locking handles by ERA in the bead
Frame Depth	47mm (60mm available on fixed sidelight coupled to a Heritage 60 door)
Typical Sightline	58mm opening sash and outer frame (dummy sashes are also available)
Side Hung Max o/a width	600mm (up to 865mm using an egress hinge)
Side Hung Max o/a height	1400mm
Top Hung Max o/a width	1400mm (40kg max)
Top Hung Max o/a height	1400mm (40kg max)
Glazing Sizes	28mm double glazed unit
Air Test	Class 4 600Pa
Water Test	Class 7A 300Pa
Wind Test	Class AE 2400Pa
Add Ons	20mm and 42mm add on available
Cill Sizes	85mm, 150mm, 190mm and 225mm
Astragal Bar	25mm flat astragal bar
Trickle Vents	Trickle vents are fitted into a 42mm add on
Service	
Delivery	On dedicated REAL vehicles